

CrownBoard Artisan™

Description	Standard	Unit	Values						
Weight	ISO 536	gsm (g/m ²)	235	250	270	295	320	350	380
Thickness	ISO 534	microns (µm)	340	390	430	465	510	560	630
Bending Stiffness Taber 15° MD		mNm	12.8	15.9	22.2	27.8	34.1	42.8	54.3
Bending Stiffness Taber 15° CD		mNm	6.0	8.2	11.1	14.0	17.9	23.2	29.5
Internal Bond Strength	T-569	J/m ²	150						
Tearing Resistance	ISO 1974	mN	3100	3800	4250	4700	5400	6200	7100
CIE Whiteness (top side)	ISO 11475	%	107						
Roughness Bendtsen (top side)	ISO 8791-2	ml/min	300						
Cobb 60" (top side)	ISO 535	g/m ²	35						
Moisture	ISO 287	%	7.4	7.5	7.6	7.7	7.9	8.1	8.3

ISO 9001
 ISO 14001
 FSSC 22000
 ISO 50001