

## Eco Natura

Data sheet	Specification	Unit	Technical detail																	
Grammage	Tappi T 410	gsm (g/m <sup>2</sup> )	230	250	260	270	280	285	290	300	320	330	340	350	360	370	380	390		
Thickness	Tappi T 411	microns (µm)	304	330	343	356	370	376	383	396	432	446	459	473	486	500	513	527		
Stiffness (Taber 15°) - MD	Tappi T 489	mNm	5.9	7.9	8.5	9.3	10.4	10.9	11.4	12.4	15.4	16.4	18.7	19.5	20.6	22.1	23.5	24.8		
Stiffness (Taber 15°) - CD	Tappi T 489	mNm	2.8	3.5	3.9	4.3	4.7	5.0	5.4	5.9	7.2	8.0	8.8	9.3	10.1	10.6	11.1	11.6		
Stiffness (Taber 15°) - GM	Tappi T 489	mNm	4.1	5.3	5.8	6.3	7.0	7.4	7.9	8.6	10.6	11.4	12.8	13.5	14.5	15.3	16.2	17.0		
Cobb 60 Top Side		g/m <sup>2</sup>											50							
Cobb 60 Reverse Side		g/m <sup>2</sup>											60							
Smoothness Bendtsen	Tappi T535	ml/min											50							
Ply Bond	Tappi T 833	J/m <sup>2</sup>											150min							
IGT Dry Pick (Medium Viscosity)	ISO 3782	m/sec											0.7							
Brightness ISO (with UV-100%)	ISO 2469	%											77							
Gloss at 75° (Avg.)	Tappi T 480	%											38 min							
Moisture	Tappi T412	%											7.0-8.0				7.5-8.5			

ISO 14001  
OHSAS 18001