

Invercote Duo

Description	Standard	Unit	Values							
			520	600	660	720	790	870	930	1010
Thickness	ISO 534	microns (µm)	520	600	660	720	790	870	930	1010
Weight	ISO 536	gsm (g/m ²)	450	490	530	570	610	670	710	770
Whiteness	ISO 11475	%	129							
ISO Brightness	ISO 2470	%	94							
Surface Roughness	ISO 8791-4	µm	0.9							
Board gloss 75°	ISO 8254-1	%	40							
Surface Strength IGT - blister	ISO 3783	m/s	0.7							
Surface Strength IGT - pick	ISO 3783	m/s	1.3							
Ply Bond	TAPPI 569	J/m ²	160							
Cobb (both sides)	ISO 535	g/m ² 60 s	30							
Moisture Content	ISO 287	%	7.5							
Bending Stiffness L&W 5° - MD	ISO 5628	mNm	104	136	180	226	279	379	460	557
Bending Stiffness L&W 5° - CD	ISO 5628	mNm	54	73	93	116	139	189	225	270
Bending Resistance L&W 15° - MD	ISO 2493	mN	1064	1374	1764	2164	2069	3438	3958	4600
Bending Resistance L&W 15° - CD	ISO 2493	mN	530	718	893	1108	1311	1765	2044	2407
Bending Moment Taber 15° - MD	ISO 2493	mNm	51	66	85	105	126	166	191	222
Bending Moment Taber 15° - CD	ISO 2493	mNm	26	35	43	54	63	85	99	116

FSC® certified

ISO 9001
 ISO 14001
 OHSAS 18001
 ISO 50001